



New
development to
increase
production level
with crosslappers

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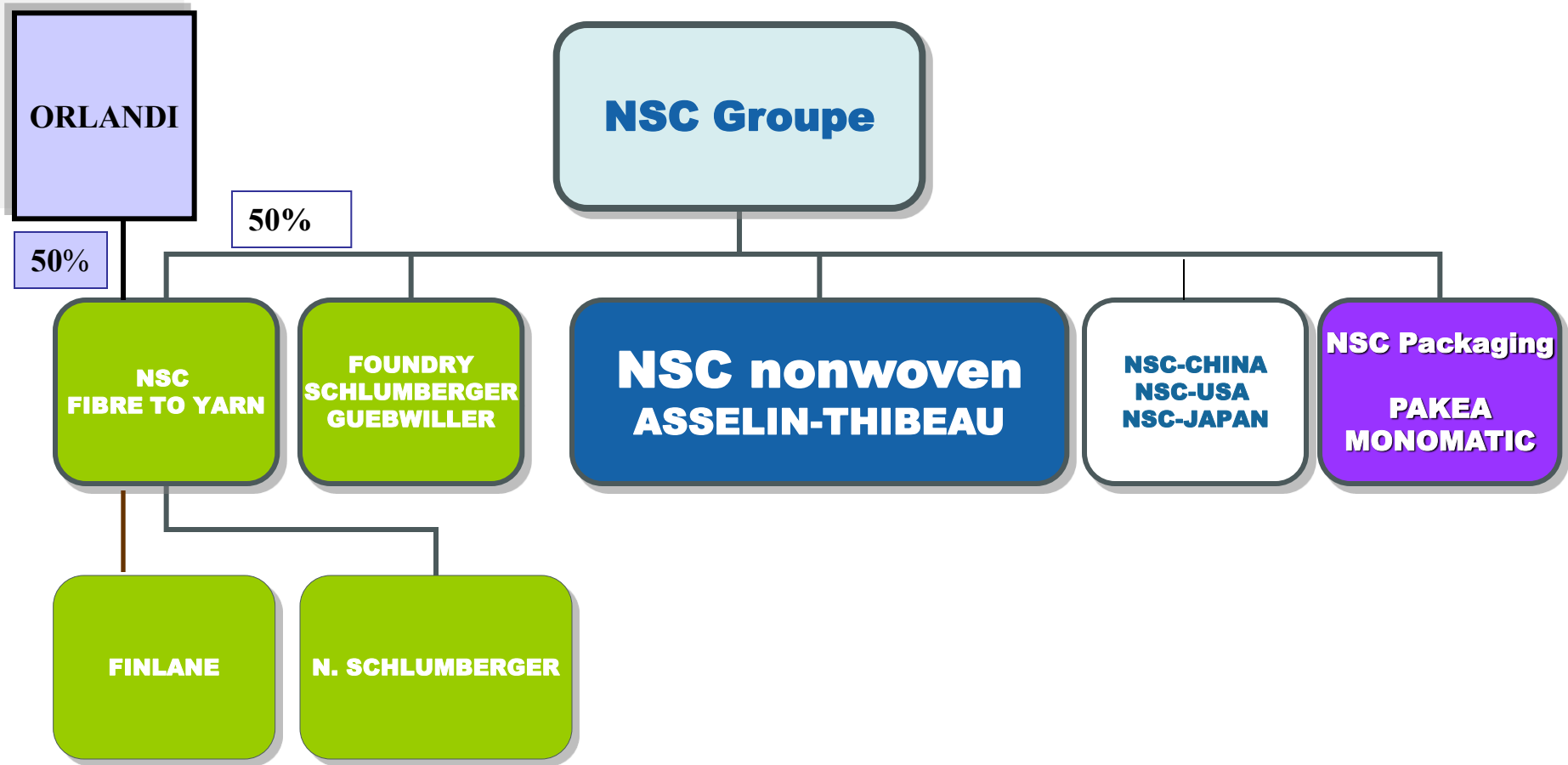
www.nsc-nonwoven.com



WHAT IS NSC nonwoven today?

- ▶ **2 production sites, 1 in France (Elbeuf) and 1 in China (Wuxi)**
- ▶ **a turnover of +/- 50 million Euros/year
with 200 employees in France and 50 in China**
- ▶ **Worldwide presence with sales offices in China, Japan, USA
and local agencies in 65 countries**
- ▶ **Worldwide Aftersales organisation
with Service platforms in France, China, USA and South America**
- ▶ **A large reference list:**
 - ▶ **over 2,000 carding machines**
 - ▶ **over 1,000 crosslappers**
 - ▶ **over 1,600 needlelooms**
 - ▶ **over 30 Monomatic high speed nonwoven winders**

NSC nonwoven is a business unit of the NSC Group

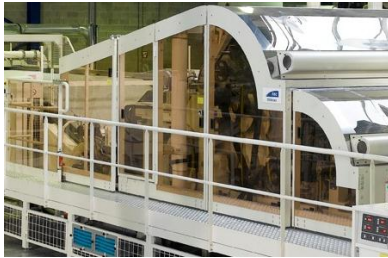


Leading system supplier for turnkey drylaid nonwoven production lines

- needlepunching
- through-air bonding,
- spunlacing,
- chemical bonding
- thermobonding



NSC nonwoven machines:



- ▶ Thibeau Excelle cards
market leader



- ▶ Asselin crosslappers
market leader



- ▶ Asselin drafters
market leader



- ▶ Asselin needlelooms
co-market leader
- ▶ Monomatic winders, slitters & rewinders

Challenger

A TALENT FOR SOLUTIONS

**Together with our partners,
NSC nonwoven has beaten some records...**



The first spunlace line worldwide > 240m/min.

NSC nonwoven, A talent for solutions



The fastest rip carpet line worldwide: 15m/min.

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NSC nonwoven, A talent for solutions

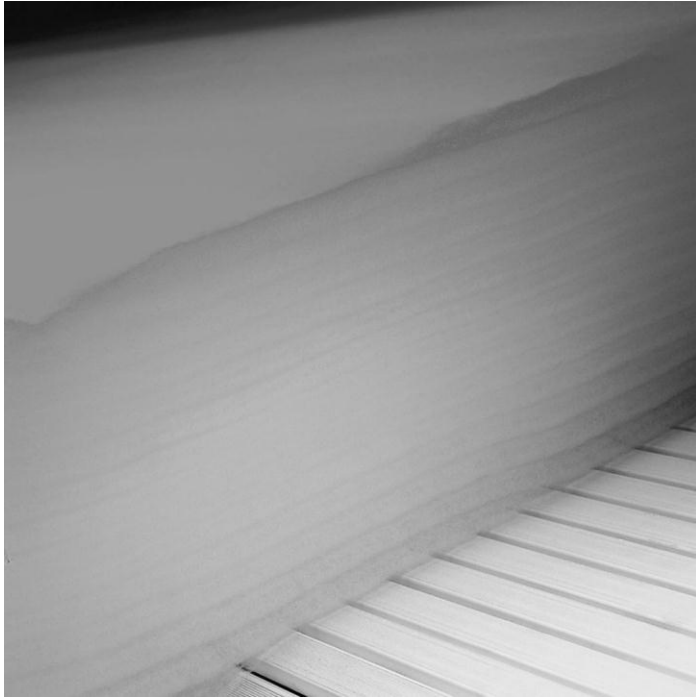


The most productive geotextile line worldwide: 1,450kg/hr

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Asselin crosslapper



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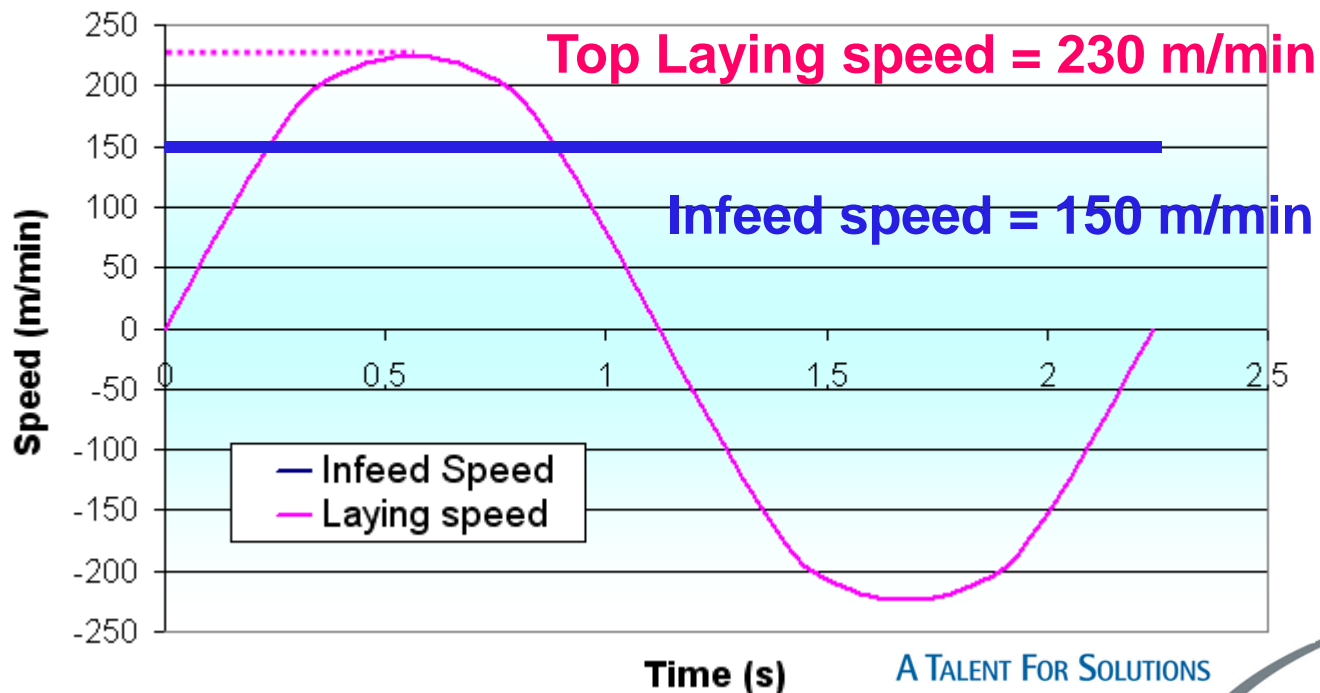
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How do we define crosslapper speed?

→ Use of infeed speed rather than top laying speed

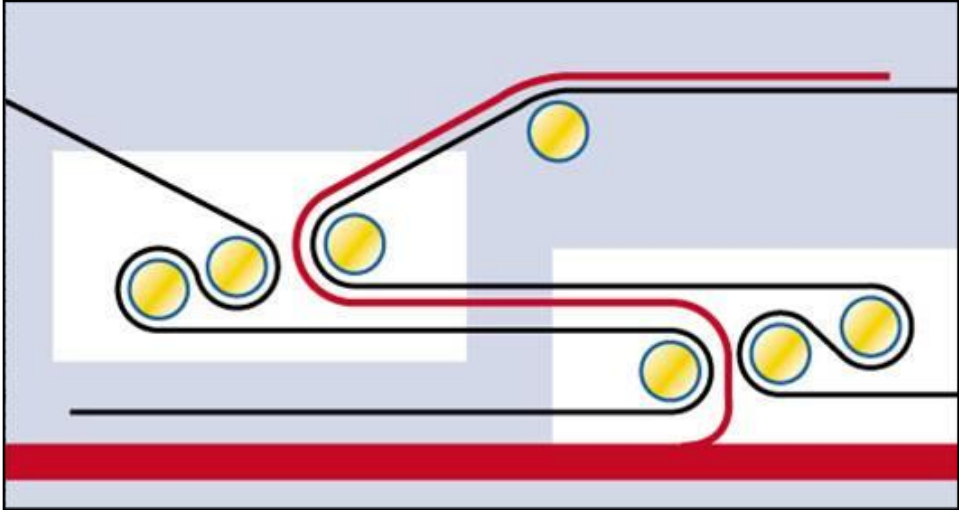
- Consistent with production level
- No influence of the laying width...

Infeed speed vs Laying speed

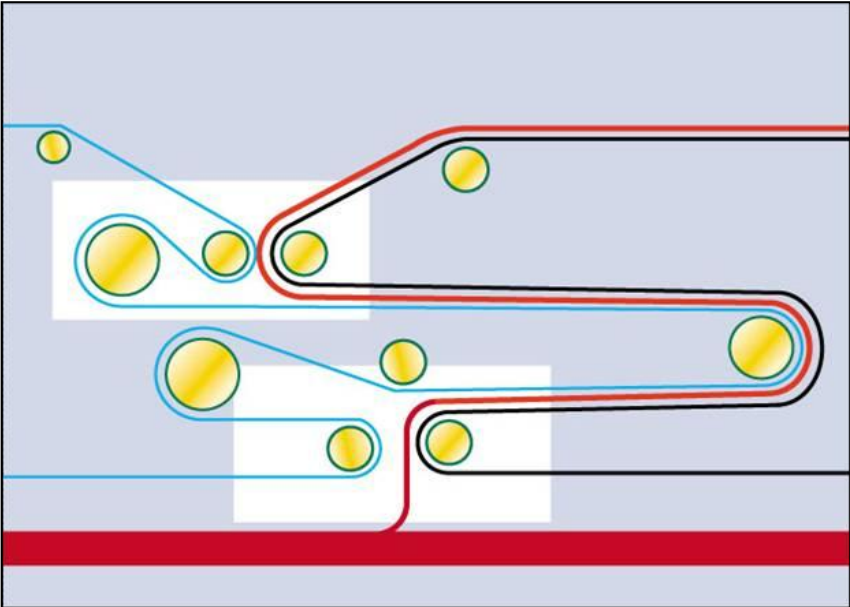


Asselin crosslapper

Short textile path



Long textile path



Asselin crosslapper

1100 Asselin crosslappers worldwide
continuous improvement of Asselin crosslapper !

2011 : ACS

2003 : Ouatlsys®

1999 : ProDyn® profiling solution

1991 : Profile® short path design

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New textile path :
Airflow Control System (patented)

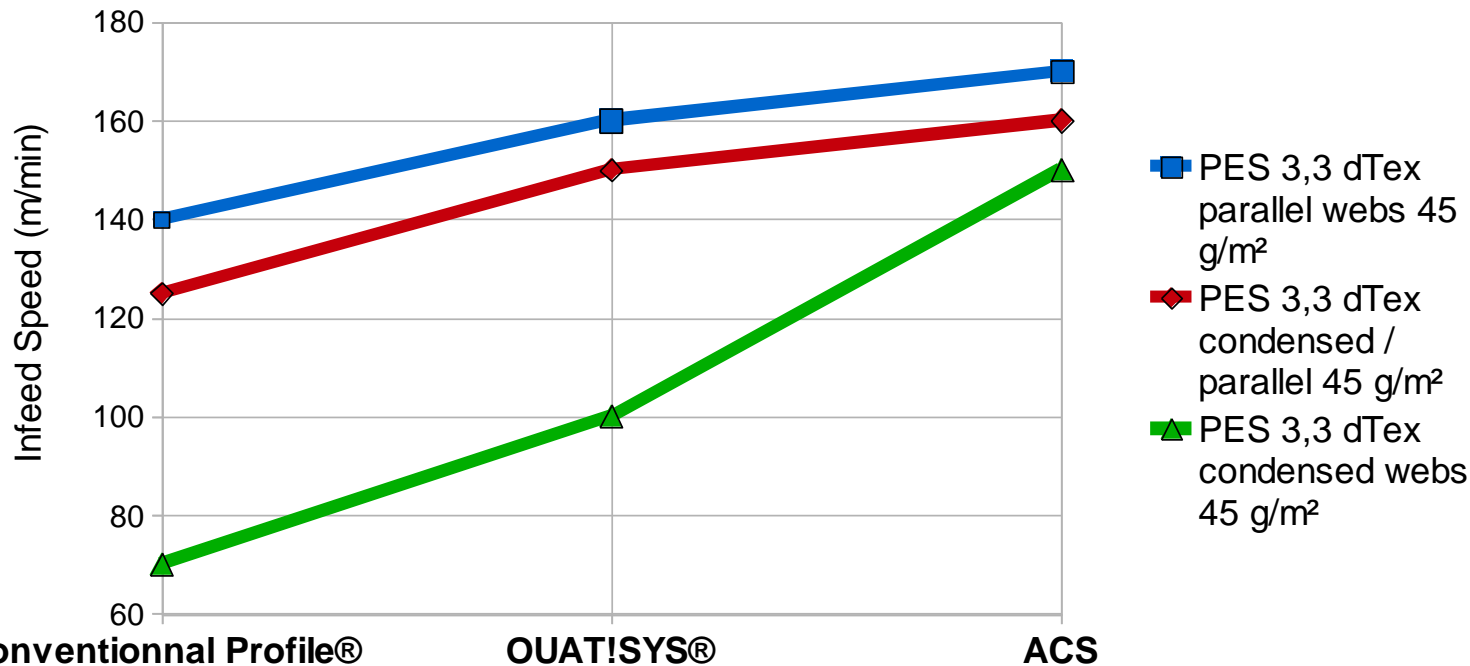
- **No static parts impeding the web**
 - No risk of structure web changing
 - No risk to damage the web
 - No risk of fiber jamming
- **No more vacuum device**
 - No vacuum power to adjust as par production
 - No risk of fiber contamination
 - No more wrapping risk
- **No fiber built up on the ACS device**

Performances comparison

From trials results in our demonstration room
ZERO DRAFT between card and crosslapper

ACS vs Previous solutions

Trials with PES 3,3 dTex cut 60 mm



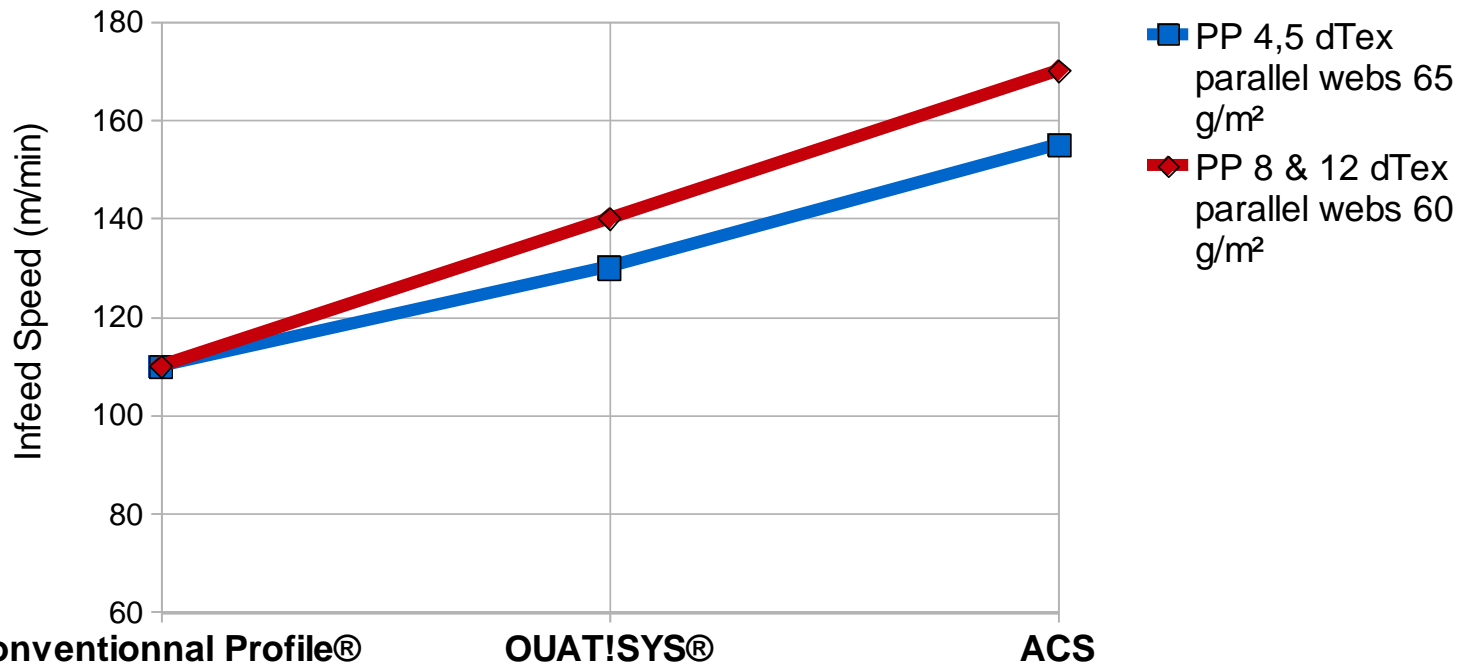
Up to
+115 %

Performances comparison

From trials results in our demonstration room
ZERO DRAFT between card and crosslapper

ACS vs Previous solutions

Trials with PP 4, 8 and 12 dTex cut 90 mm



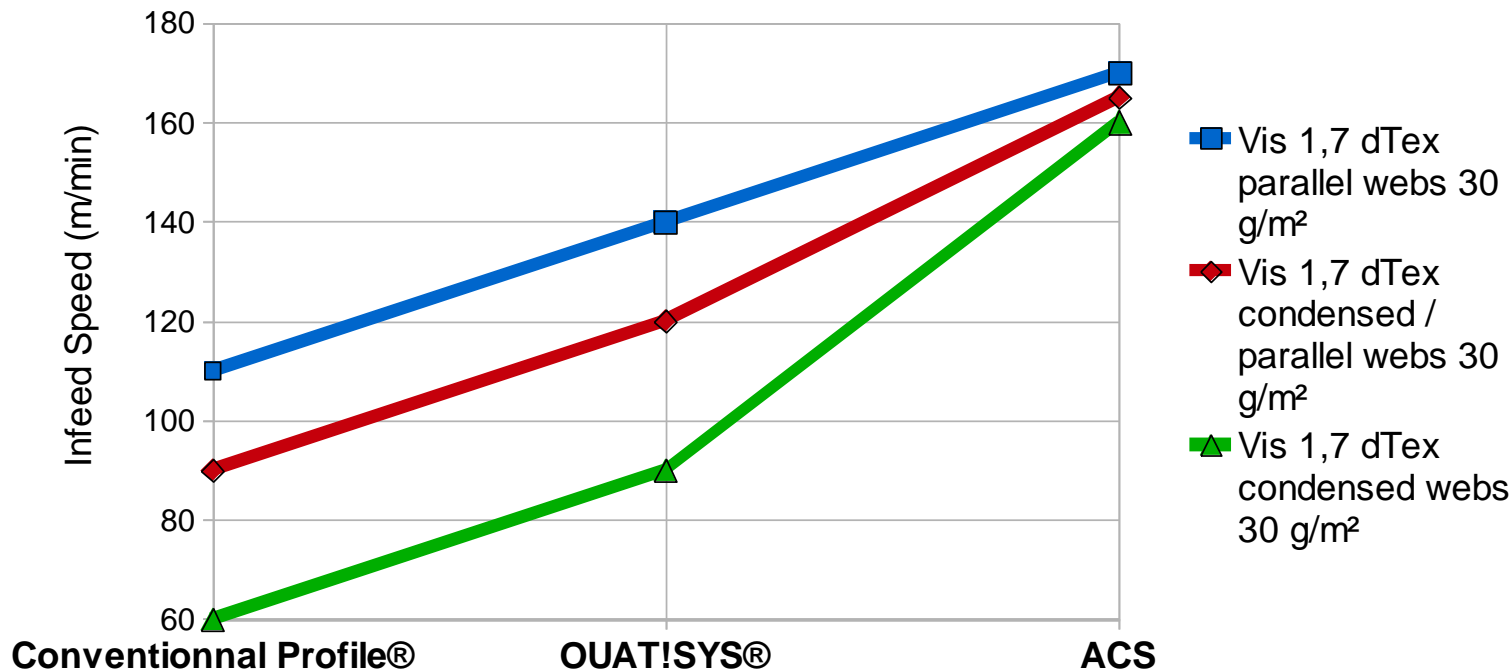
**Up to
+40 %**

Performances comparison

From trials results in our demonstration room
ZERO DRAFT between card and crosslapper

ACS vs Previous solutions

Trials with viscose 1,7 dTex cut 40 mm



Up to
+165 %

CONCLUSION

	Profile®	Profile® + Ouat!Sys®	Profile® + ACS
	Crosslapping quality at high speed		
Light web	★ ★ ★ ★	★ ★ ★ ★ ★	★ ★ ★ ★ ★
Heavy web	★ ★	★ ★ ★	★ ★ ★ ★
Advantages	<ul style="list-style-type: none"> •High quality crosslapping 	<ul style="list-style-type: none"> •Good control of fluffy and heavy web by a suction roll 	<ul style="list-style-type: none"> •Very good control of fluffy and heavy web •Low maintenance
Inconvenients	<ul style="list-style-type: none"> •Bad control of fluffy or heavy web 	<ul style="list-style-type: none"> •Risk of wrapping around vacuum roll if it is not periodically cleaned •Sophisticated suction supply 	



Thank you for
your attention

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